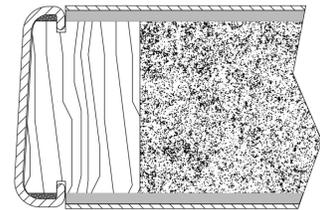


REMOVABLE EDGE

THICKNESS	1-3/4" (± 1/16")		
MAXIMUM SIZE	Singles	NR 4' x 10'	20 Min 4' x 10'
	Pairs	8' x 10'	8' x 10'
	DE Pairs	8' x 10'	8' x 10'
<i>For oversized doors please consult VT</i>			
CORE	Particleboard conforming to ANSI A 208.1, Grade LD-2		
VERTICAL EDGES (STILES)	Maple with matching removable vinyl or stainless steel removable edge		
HORIZONTAL EDGES (TOP & BOTTOM RAILS)	Structural Composite Lumber (SCL) sealed top & bottom rails		
FACES	Inpro Rigid Vinyl		
CROSSBANDS	High Density Fiberboard (HDF), 20% of door construction weight, pre-consumer recycled material		
STANDARD BEVEL	1/8" in 2" or 3°		
FINISH	Woodgrains, solid colors, & elements		
ADHESIVE	Type 1 adhesive		
FACTORY MACHINING	All cutouts for mortise hardware should be made at the factory from hardware manufacturer's templates & approved shop drawings		
QUALITY STANDARDS	WDMA I.S. 1-A & AWS Section 9 Quality Standards (Bonded Core)		
WDMA PERFORMANCE LEVEL	Heavy duty; For extra heavy duty, blocking is required		
SUSTAINABILITY	<ul style="list-style-type: none"> • CARB Phase 2 / TSCA VI Compliant • GREENGUARD GOLD or SCS Advantage Gold • FSC upon request, Consult VT for LEED documentation • Environmental Product Declaration (EPD) • Health Product Declaration (HPD) 		
DOOR WEIGHT	Approx. 5.5 lbs / sq. ft.		
WARRANTY	Limited Lifetime, Interior use only. View warranty		



Palladium PC-5, Removable Edge

ADDITIONAL DOOR FEATURES & STANDARDS

CUTOUTS: 5" minimum distance from door edge & the minimum distance between lite & lock cut out is 3-5/16"

CLEARANCES: 1/8" top, 1/8" lock & hinge stiles. See NFPA-80 6.3.1.7.1. Bottom clearance 3/4" max (bottom of the door to top finish floor) See NFPA-80 4.8.4.1

SECURITY RATING: Class 40, ASTM 476 (highest rating possible)

LABELING: Positive pressure, Category A 20-minute Intertek/Warnock Hersey fire labels shall be available within size & usage approvals. Fire-rated doors must use approved lite frames. UL 10C

PACKAGING: Doors shall be individually poly-bagged for protection & marked as per tag openings on shop drawings

ACCESSORIES: Door bottoms, sweeps, thresholds, gasketing, lite kits & glass may be supplied by VT or others

VT INDUSTRIES RESERVES THE RIGHT TO CHANGE DESIGN AND/OR DETAILS OF ITS PRODUCTS WITHOUT NOTICE.