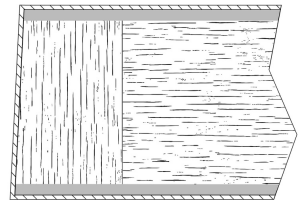


FIXED EDGE

THICKNESS	NR: 1-3/8" - 2-1/4" (± 1/16") 20 Min: 1-3/4" - 2/14"	
MAXIMUM SIZE	Singles	NR: 4' x 10' 20 Min: 4' x 10'
	Pairs	8' x 10' 8' x 10'
	DE Pairs	8' x 10' 8' x 10'
<i>For oversized doors please consult VT</i>		
CORE	Structural Composite Lumber	
VERTICAL EDGES (STILES)	Structural Composite Lumber (SCL) with matching fixed vinyl edge	
HORIZONTAL EDGES (TOP & BOTTOM RAILS)	Structural Composite Lumber (SCL) - sealed top & bottom rails	
FACES	Inpro Rigid Vinyl	
CROSSBANDS	High Density Fiberboard (HDF), 20% of door construction weight, pre-consumer recycled material	
STANDARD BEVEL	1/8" in 2" or 3°	
FINISH	Woodgrains, solid colors, & elements	
ADHESIVE	Type 1 adhesive	
FACTORY MACHINING	Pre-drilled hinge pilot holes; all cutouts for mortise hardware should be made at the factory from hardware manufacturer's templates & approved shop drawings	
ACOUSTICAL RATING	Refer to STC chart and STC cut sheets	
QUALITY STANDARDS	WDMA I.S. 1-A & AWS Section 9 Quality Standards (Bonded Core)	
WDMA PERFORMANCE LEVEL	Extra heavy duty	
SUSTAINABILITY	<ul style="list-style-type: none"> • CARB Phase 2 / TSCA VI Compliant • GREENGUARD GOLD or SCS Advantage Gold • FSC upon request, Consult VT for LEED documentation • Environmental Product Declaration (EPD) • Health Product Declaration (HPD) 	
DOOR WEIGHT	Approx. 6 lbs. / sq. ft.	
WARRANTY	Limited Lifetime, Interior use only. View warranty	



Palladium SCLC-5, Fixed Edge

ADDITIONAL DOOR FEATURES & STANDARDS

CUTOUTS: 5" minimum distance from door edge & the minimum distance between lite & lock cut out is 1-1/2" non-rated & 20-minute

CLEARANCES: 1/8" top, 1/8" lock & hinge stiles. See NFPA-80 6.3.1.7.1. Bottom clearance 3/4" max (bottom of the door to top finish floor) See NFPA-80 4.8.4.1

SECURITY RATING: Class 40, ASTM 476 (highest rating possible)

LABELING: Positive pressure, Category A 20-minute Intertek/Warnock Hersey fire labels shall be available within size & usage approvals. Fire-rated doors must use approved lite frames. UL 10C

PACKAGING: Doors shall be individually poly-bagged for protection & marked as per tag openings on shop drawings

ACCESSORIES: Door bottoms, sweeps, thresholds, gasketing, lite kits & glass may be supplied by VT or others

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