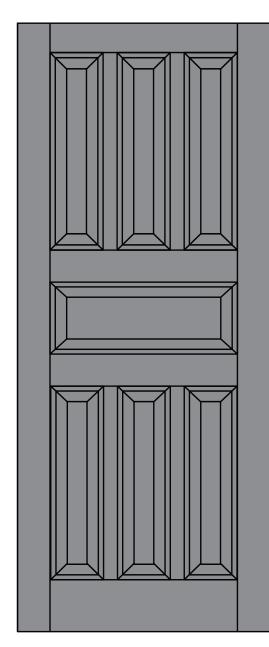


STILE & RAIL RAISED PANEL





- Doors meet WDMA/AWS Custom or Premium Grade quality standards
- Factory machined to exact requirements for hardware
- 20-, 45-, 60-, 90-minute stile and rail fire ratings
- FSC® certified upon request (non-rated & 20-minute); NC-COC-000729
- No added urea-formaldehyde (NAUF) available upon request
- Matching wood jambs available
- Sketch-face veneers, laser marquetry, inlay & split species designs available
- Limited lifetime warranty for interior use

FIRE DOORS (Refer to our website for the latest fire ratings)

20-Minute Fire Doors:

- Maximum opening size for singles: 4'-0" x 10'-0"; maximum 8'-0" x 10'-0" for pairs
- 1-3/4" or 2-1/4" thickness
- Custom layouts available; contact sales representative for more information

45-, 60-, 90-Minute Fire Doors:

- 45-60-minute 1-3/4" thick maximum opening size: 4'-0" x 9'-0" for singles; 8'-0"x 8'-0" for pairs
- 90-minute 1-3/4" thickness maximum opening size: 3'-6" x 8'-0" or 4'-0 x 7'-0" for singles; 7'-0" x 8'-0" for pairs
- 90-minute 2-1/4" thick maximum opening size: 4'-0" x 9'-0" for singles; 8'-0" x 8'-0" for pairs
- Custom layouts available; contact sales representative for more information

FACTORY FINISH

- WDMA TR-8/ System 10 Water-based UV cured acrylated polyurethane is standard. Primed and opaque coatings also available.
- VT color choices are available or custom color matching by submitting a physical sample (minimum 3" x 5")

Note: Some speices are only available unfinished. Please contact your sales representative with questions.

STICKING / BEAD OPTIONS

- Standard & custom sticking / bead profiles available
- Options available will vary depending on fire rating

DIMENSIONS^{**}#

Door Width	Door Height	Door Thickness	Stile & Top Rail Width	Bottom Rail Width
up to 4'-0"	up to 10'-0"	1-3/8" (non-rated), 1-3/4", or 2-1/4"	6″**	10"

[^] Custom sizes and options available, longer lead times may apply. Please refer to the Stile and Rail Component Dimensions Chart for more information

^{*} Component Dimensions are based on nominal opening size of door

[#] Door height & width restrictions vary depending on fire rating restrictions

^{**} Stile width may vary depending on lite opening, hardware, and/or fire rating