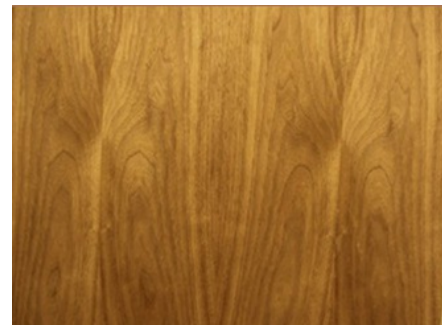


VENEER FACE MATCH & ASSEMBLY

VT offers the industry standard vertical grain match and assembly options below. Horizontal grain, sketch face, and special/others may be available upon request.

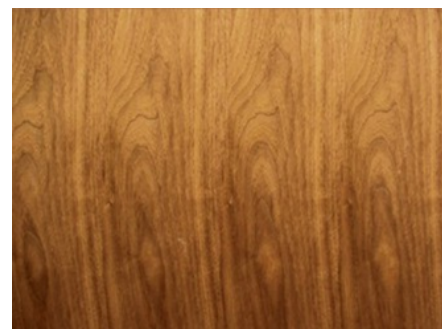
Book Match:

- Veneer joints match, creating a symmetrical pattern
Yields maximum continuity of grain
- Prominent characteristics will ascend or descend across the match
- Barber pole should be anticipated, reference [Barber Pole Technical Bulletin](#) for more information



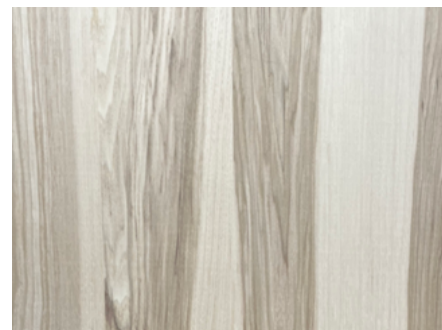
Slip Match:

- Adjoining leaves are slipped out in sequence with all same-face sides exposed
- The joint may not be noticeable if grain is straight Figure repeats, but grain does not match at joints
- Produces a uniform color because all faces have a similar light reflection
- A leaning effect may occur if the specie used does not demonstrate a straight grain



Random Match:

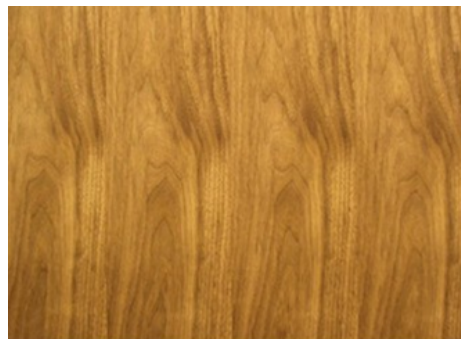
- Veneer leaves are assembled in random order with no regard to color and grain
- Produces a rustic board-like appearance
- Must be clearly specified due to the non-uniform layup of veneer leaves
- Unavailable on stile & rail doors



VENEER FACE MATCH & ASSEMBLY

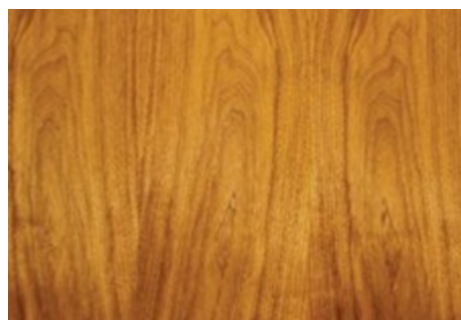
Running Match:

- Each panel face is assembled from as many veneer leaves as necessary
- Results in a non-symmetrical appearance with some veneer leaves of unequal width (starts at one edge of panel and “runs” off the opposite edge of panel)
- Often the most economical method at the expense of aesthetics
- Unavailable in AA grade veneers



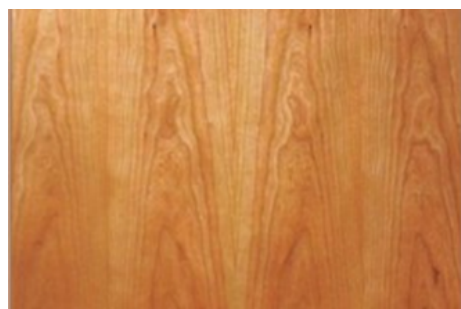
Balance Match:

- Each panel face is assembled from veneer leaves of uniform width before edge trimming
- Panels contain an even or odd number of leaves and distribution may change from panel to panel within a sequence set



Center Balance Match:

- Each panel face is assembled of an even number of veneer leaves of uniform width before edge trimming
- There is a veneer joint in the center of the panel producing horizontal symmetry
- Default for premium AA grade veneers



Related Resources:

- [VT Veneer Guidelines Brochure](#)