

TECHNICAL BULLETIN

APPLIES TO FLUSH / STILE & RAIL DOORS

TOP & BOTTOM RAIL FDGF FINISH OPTIONS

VT Industries' default is to apply a moisture-resistant sealer on the top and bottom edges of doors. VT's sealed edges continue to provide added convenience by reducing installation time and expenses, as well as protecting doors from moisture damage and warping.

VT Capabilities, Restrictions, and Rules:

- Doors with standard sealed edges include
 - High pressure decorative laminate doors
 - Palladium doors
 - Factory finished wood veneer doors (Primed, Painted, Stained)
 - Unfinished wood veneer doors
 - HDF/MDO doors
- If the bottom rail is trimmed or machined in the field, VT requires the bottom edge to be resealed by others
- Tinted or matched color sealer is unavailable
 - By request, VT may provide an alternate of veneer (woodtaped) or laminated top and/or bottom edges

Laminate (HPDL), Palladium (Vinyl), Veneer Edge (Woodtaped), or Mill Option Hardwood Rails:

- Must be specified and have additional cost and extended lead times
 - Laminated rabbeted rails are unavailable
- Laminate, Palladium and Veneer Edge (Woodtaped) meet positive pressure fire door requirements
- Mill Option Hardwood available as non-rated at Neenah and Two Rivers facilities only
- Fixed vinyl edges only
- Slope top or irregular top edge of door is recommended to match face of door







