

### MACHINING ELEVATIONS

Refer to the table below for standard corner machining of cut outs for Metal Vision Panels (MVPs), Woodstops, Louver, and Cutout Only.

FACE MATERIAL	METAL VISION PANEL	WOODSTOPS	LOUVER	CUTOUT
Wood Veneer	Radius*	Square	Radius*	Radius*
HPDL	Radius	Radius	Radius	Radius
Palladium	Radius	Square	Radius	Radius*

\*Square chopped corners by request

- High Pressure Decorative Laminate (HPDL) doors require radius corners to prevent cracking from shrinkage when machined through the door

