

Machining Sheet



Architectural Wood Doors

Frame Manufacturer or ☐ Existing Frame Opening Size X Frame Type ☐ Steel ☐ Wood ☐ Aluminum Thickness Prefit Door Size X X		Face Species and Cut Face Grade A AA Core Type Face Matching Palladium Edge Fixed Removable Door Application Interior Exterior		Finish Approval #: Primed Painted Unfinished Plam or HPDL edge Finish HPDL (STD) Finished Painted Unfinished		Page											
Label Doors Rated NR 20 45 60 90 Enviromental: FSC FSC Controlled NAUF None		Louwer Size W X L Lockstile ☐ Centered BTM Rail Type ☐ Cutout Only				Lite ☐ Cutout Size ☐ Visible Lite Special Detail # Wood Stop or MVP# or Cutout Only ☐ Glass Thickness Type Size W x L Top Rail ☐ Lockstile ☐ Centered Size W x L Top Rail ☐ Lockstile ☐ Centered Glass By ☐ VT ☐ Others Pattern to Face ☐ Inside ☐ Outside											
Active Inactive Lock Hinge Lock Hinge Bevel Square Radius		STC Rating Seal System															
Hinges / Pivots Size Mfg. No. Gauge Template No. Top of Door to Top of Hinge 		Lock & Exit Manufacturer Model Template Trim Template Backset Top of Door to C/L of Lock ↓ Deadlock ↓ Lock / Device ↓ Bottom of Frame to C/L of Strike(AFF) Lock Strike ☐ 2- 3/4 ASA ☐ 4 - 7/8 ASA ☐ Special Deadlock Strike ☐ 2 -3/4 ☐ 3 -1/2 ☐ Lip ☐ No Lip				Mortise Holder/Stop Mfr Model Template Degree Dead Stop ☐ Yes ☐ No		Flush Bolts-Temp. Rod Length Mfr Top Top only Model Bottom Flush Door Top (5) Bottom (5) Blocking Lock block(s):									
Stile & Rail Door Options (Please provide an elevation for all stile & rail doors) Stile & Rail Elevation Code Panels ☐ Membrane Raised ☐ Flat ☐ Rim-Banded Raised Profile ☐ Quarter Round ☐ Ovolo ☐ Ogee ☐ Square Stile Width (std. 6") Top Rail (std. 6") Bottom Rail (std. 10") Lock Rail (std. 6")																	
Total Doors on this Page:																	
<table border="1" style="width:100%; border-collapse: collapse;"><thead><tr><th style="width: 80%;">Door No.</th><th style="width: 20%;">Swing</th></tr></thead><tbody><tr><td> </td><td> </td></tr><tr><td> </td><td> </td></tr><tr><td> </td><td> </td></tr><tr><td> </td><td> </td></tr><tr><td> </td><td> </td></tr></tbody></table>						Door No.	Swing										
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