

INSTALLATION INSTRUCTIONS

Includes:

- Pemko STC411APK Automatic door bottom
- Pemko S773 Adhesive perimeter seal
- Pemko S44 Silicone seal
- Pemko S1125 Self-Adhesive Astragal meeting stile bulb seal
- Pemko ACP112 Acoustical corner pad (x2)

1. Install the Pemko STC411APK door bottom in accordance with the manufacturer's instructions prior to hanging the door. **See drawing #1.**

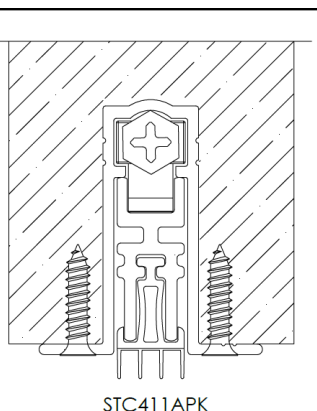
2. Hang the door and adjust for proper clearances.

3. Prepare the frame by cleaning the jamb, header and stops where the Pemko S773 and Pemko S44 seals will be applied.

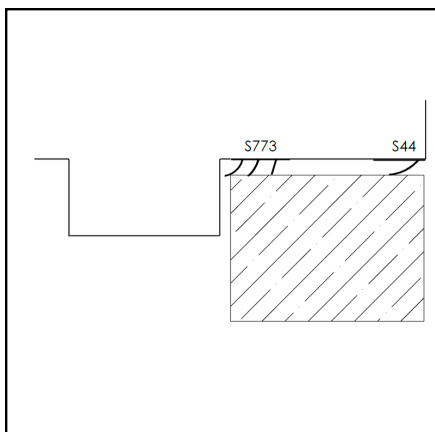
4. Measure, cut and apply the Pemko S773 and Pemko S44 seals to the frame jambs and header. **See drawing #2.** The Pemko S773 should be full opening width on the top, with the vertical legs extending from the top of the threshold and butted against the top strip. Use full-length pieces to avoid joint gaps.

5. Apply Pemko ACP112 (x2) to bottom corners of jambs. **See drawing #3.**

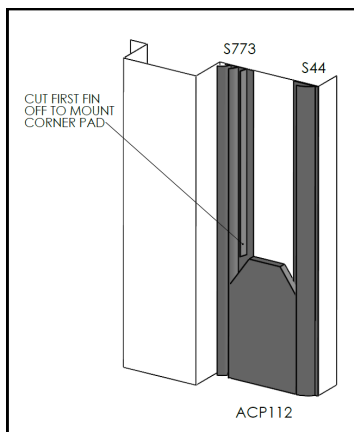
6. Install the Pemko S1125 bulb seals to the meeting edges of each door leaf. **See drawing #4**



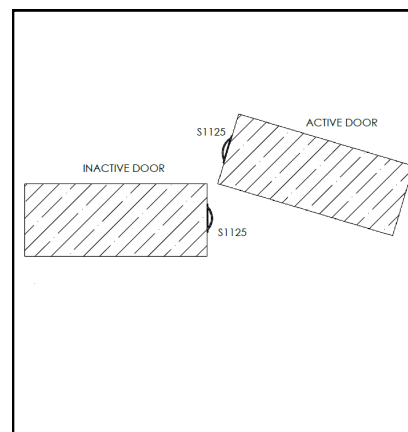
Drawing #1



Drawing #2



Drawing #3



Drawing #4