



Product Update

AUG 15, 2023

#P440

Revision 04

SPLIT FINISH / SPLIT FACE

SPLIT FINISH

The term split finish is used herein to describe doors where different finish types are applied on opposite faces of the door.

VT's warranty covers doors constructed using different finish colors on each face when the same finish type is applied.

Due to high-risk VT doors will not be warranted for warp or labeled with fire ratings when stain on one face and primed High Density Fiberboard (HDF)/Medium Density Overlay (MDO)/Paint on the opposite face.

Finish Side #1	Finish Side #2	Warranty	Fire Rating
Factory Finish Stain #1	Factory Finish Stain #2	Yes	Yes
Factory Finish Stain	Factory Finish Clear	Yes	Yes
Factory Finish Primed (HDF/MDO)	Factory Finish Primed (HDF/MDO)	Yes	Yes
Factory Finish Stain	Factory Finish Primed (HDF/MDO)	No	No
Factory Finish Clear	Factory Finish Primed (HDF/MDO)	No	No
Factory Finish Stain/Clear	Field Finish Stain/Clear	No	No
Field Finish Stain #1	Field Finish Stain #2	Yes, except finish	Yes
Field Finish Stain	Field Finish Clear	Yes, except finish	Yes
Field Finish Stain	Field Finish Prime/Paint	No	No
Field Finish Clear	Field Finish Prime/Paint	No	No
Field Finish Paint #1	Field Finish Paint #2	Yes, except finish	Yes

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Product Update

SPLIT FACES

Veneer

VT will warranty doors with the following, different veneer species on each face with the same thickness, horizontal grain veneer on one face and vertical grain on the other, and shallow reveals no deeper than crossband on both faces.

Face Side #1	Face Side #2	Warranty	Fire Rating
Veneer Thickness #1	Veneer Thickness #2	No	No
Veneer Species #1	Veneer Species #2	Yes	Yes
Vertical Grain	Horizontal Grain	Yes	Yes
Shallow Reveals	Shallow Reveals	Yes	Yes
Shallow Reveals	No Reveals	No	No
Veneer	HDF/MDO/Paint Grade/HPDL	No	No

High Pressure Decorative Laminate (HPDL)

VT will warranty any type of core with high pressure decorative laminate (HPDL) of different color/pattern/finish, including cross grain pattern, on one face versus the other if they are the same thickness.

Face Side #1	Face Side #2	Warranty	Fire Rating
HPDL Thickness Grade #1	HPDL Thickness Grade #2	No	No
HPDL Manufacturer #1	HPDL Manufacturer #2	Yes	Yes
HPDL	HDF/MDO/Veneer/Paint Grade	No	No

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Palladium

VT will warranty Palladium doors with InPro IPC Vinyl Sheets with different colors and woodgrains, solid color one face/woodgrain the other face if both faces are of equal thickness. Doors will not be warranted with vinyl horizontally one face and vertically the other face if both faces are of equal thickness.

Face Side #1	Face Side #2	Warranty	Fire Rating
Palladium Thickness #1	Palladium Thickness #2	No	No
Vertical Orientation	Horizontal Orientation	No	No

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