



- Doors meet WDMA I.S. 6-A Custom Grade quality standards
- Stiles & rails are PBC for non-rated & 20-minute with 1/42" veneer on panels & 1/16" veneer on stiles & rails
- Factory machined to exact requirements for hardware
- FSC certified by request, subject to availability; Chain of Custody Code PWC-COC-000408
- Composite woods & adhesives contain no added urea formaldehyde, available by request
- Life of original installation

**FIRE DOORS** (Refer to website for latest fire ratings)

**20-Minute Fire Doors**

- Maximum opening size 3'-6" x 8'-0" x 1-3/4", single
- Maximum opening size 8'-0" x 8'-0" x 1-3/4", pair with 3- or 4-point latching; 4'-0" maximum door width
- Cylindrical, mortise lock or surface exit device
- Flushbolts: automatic or extension, 24" max length

**FACTORY FINISH**

- Doors are available with WDMA TR-6 water reducible, urethane based, acrylic lacquer factory finish
- VT color choices are available or custom color matching by submitting a physical sample ( minimum 3" x 5" )

**STICKING OPTIONS**

- Standard & custom sticking available

**DIMENSIONS** (Maximum and Minimum)

RATING	Door Height		Door Width		Door Thickness		Stile Width	
Non-rated	10'-0" max	1'-2" min	4'-0" max	1'-0" min	2-1/4" max	1-3/8" min	10" max	3" min
20-minute	8'-0" max	1'-9" min	4'-0" max	1'-4" min	2-1/4" max	1-3/4" min	10" max	5" min
	Top Rail Width		Cross/Lock Rail		Width		Bottom Rail Width	
Non-rated	10" max	3" min	10" max	3" min	10" max	3" min	9'-6" max	6" min
20-minute	10" max	5" min	10" max	3" min	10" max	10" min	6'-9" max	6" min
	Panel Height		Panel Height		*45-60-90 minute fire ratings also available			
Non-rated	3'-6" max	6" min	1-1/8" max, min					
20-minute	3'-2" max	6" min	1-1/8" max, min					