IMAGINE.

CREATE.
Endless Design Possibilities

Architectural Wood Doors
PRODUCT OFFERING
With two stunning architectural wood door collections—Heritage and Artistry—VT’s complete line of architectural wood doors sets the bar for quality, design and environmental friendliness. Add world-class customer service and you have a complete solution for any of your projects’ openings. It’s all backed by our nationwide VT CORE Distributor network—providing a local source for all your door needs, including hardware and installation.
VT CUSTOMER SERVICE

MORE THAN 55 YEARS OF WORLD-CLASS CUSTOMER SERVICE.

VT Industries has always put the customer first. Our highly experienced and knowledgeable customer service staff goes above and beyond the industry standard to ensure each order is filled accurately, is delivered on time and is built to your exact specifications. But that’s just the beginning.

• VT Sales and project management personnel are factory trained and provide architectural consultations as part of our customer service standard
• Vtonline estimating and order entry assures accuracy and reduced lead times
• Our website provides up-to-date product, technical and specification information
• Regular communication with customers throughout the process assures complete and on-time delivery
• Call our architectural hotline at 1-800-827-1615 (ext. 345) for assistance with your architectural wood door needs

ENVIRONMENTALLY FRIENDLY DOORS

OUR COMMITMENT TO THE ENVIRONMENT.

With VT’s Heritage and Artistry Collections, you don’t have to sacrifice beauty to protect the environment. From low-emission adhesives to recycled particleboard cores and water-based stains, VT is committed to producing doors that meet or exceed the most stringent environmental standards. We even take it one step further by using lean manufacturing techniques to minimize waste within highly efficient, environmentally friendly manufacturing facilities.

• Most VT doors are backed by a lifetime warranty, making them the ultimate sustainable door
• VT flush doors are UL Environment GREenguARD Indoor Air Quality Certified and GREenguARD Gold Certified
• Every Heritage and Artistry Door is made with recycled/recovered fiber content
• FSC certified particleboard cores, stave lumber cores, structural composite lumber (SCL) cores and wood veneers available
• Our agrifiber particleboard cores are made with rapidly renewable material recovered from agricultural production
• VT doors can assist in achieving multiple green building program credits, including Leadership in Energy and Environmental Design (LEED) and Collaborative for High Performance Schools (CHPS)
• VT architectural wood doors are CARB compliant
• No added urea formaldehyde components available upon request
• LEED Accredited Professionals on staff
• Spec Writer program (available for flush wood doors only) instantly creates accurate specifications to meet the most up-to-date standards and effectively communicate all requirements

ENVIRONMENTALLY FRIENDLY CORE MATERIALS

<table>
<thead>
<tr>
<th>Recycled Content</th>
<th>FSC Certified</th>
<th>Rapidly Renewable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Particleboard Core</td>
<td>Particleboard Core</td>
<td>Agrifiber Core</td>
</tr>
<tr>
<td>Agrifiber Core</td>
<td>Stave Lumber Core</td>
<td>Structural Composite Lumber</td>
</tr>
<tr>
<td>HDF Crossbands</td>
<td>Wood Veneer</td>
<td>Wood Veneer</td>
</tr>
</tbody>
</table>
At VT Industries, we value the importance of continuing education. That’s why we provide a number of online and on-site presentations and classes to help architects further their knowledge. All of our courses provide American Institute of Architects (AIA) continuing education learning units. All courses are also registered with the Door and Hardware Institute’s continuing education program.

- VTi 103 - Specifying HPDL Architectural Wood Doors
- VTi 202 - Wood Door Construction
- VTi 303 - Veneers for Architectural Wood Doors
- VTi 406 - Life Safety: Positive Pressure, Balanced Construction and Annual Inspections
- VTi 507 - Sustainable Choices in Wood Door Construction
- VTi 606 - Architectural Stile & Rail Wood Door Options

*Count toward Health, Safety and Welfare learning units

Located in hundreds of cities throughout all 50 states, there’s always a VT CORE Distributor near your project ready to quickly respond to any of your questions or needs. So you get the peace of mind of having expert and timely service for all of your project’s door needs. What’s more, our distributors combine VT Architectural Wood Doors with commercial grade hardware, hollow metal frames and other specialty products to create the “total opening” package.

- Combined with our world-class customer service, VT CORE Distributors make sure your doors are delivered on-time and to your exact specifications
- Every VT CORE Distributor has in-depth knowledge of all VT door products and services
- The VT CORE Distributor network sets the industry standard for efficiency and customer service
The VT Heritage Door Collection is a complete line of doors that matches beauty and quality with performance. This authentic collection has earned a reputation for having a unique balance of both style and performance attributes. From flush wood veneer to stile and rail doors, the Heritage Door Collection is an attractive and functional fit for a wide range of projects.

Single-source manufacturing ensures that your doors are consistent throughout your entire project. And these doors provide you with an array of other valuable additions such as pre-drilled pilot holes, factory-sealed top and bottom rails and double-hot-pressed construction for greater strength and durability.

The Heritage Collection is also backed by industry-leading distribution and customer service. With our commitment to consistent two to three week lead times on standard doors, we ensure that your doors are shipped on time and to your exact specifications.
**FLUSH WOOD VENEER DOORS**

**NATURAL ELEGANCE. SEAMLESS CONSTRUCTION.**

VT wood veneer doors provide a stylish wood appearance with an upscale edge design. Our edge-before-face design provides impressive durability and seamless beauty. And with hundreds of veneer options to choose from, there is a wood veneer door that’s perfect for your project.

- 5-ply construction
- Seamless wood appearance
- Matching options:
  - Hardwood edge-before-face design provides impressive durability
  - Hardwood edge at no extra cost
  - Veneer for top and bottom rails available
- Meets positive-pressure fire ratings: 20-, 45-, 60- and 90-minute
- Withstands the 1 million cycle-slam test (in accordance with WDMA TM-7)

- Popular veneers kept in-stock for faster turnaround times
- Domestic and exotic wood veneers available
- Lifetime Warranty
- UV-cured factory finish to meet WDMA TR-8 and AWS System 9; also available with optional anti-microbial coating
- WDMA/AWS Custom Grade as standard (premium available)
- Dutch doors
- Wicket doors
- Rabbeted stiles

**STILE & RAIL DOORS**

**BEAUTY BUILT TO LAST.**

Whether you’re restoring a historic building or wanting to add the perfect detail to a new design, you’ll find the elegance and beauty you seek in VT Stile & Rail Doors. We offer the highest quality product, aesthetic compatibility and design integrity.

- Doors meet WDMA/AWS Custom Grade quality standards
- Available with 20-, 45-, 60- and 90-minute fire ratings
- Raised and flat panel elevations
- Limited five-year warranty for interior use
- Full array of domestic and imported veneer options
- State-of-the-art production facility and equipment
- Factory-machined to exact requirements for hardware, including pre-drilled pilot holes for hinges and face plates
- Matching hardwood edge-before-face design provides impressive durability
- UV-cured factory finish to meet WDMA TR-8 and AWS System 9
HIGH PRESSURE DECORATIVE LAMINATE DOORS

BEAUTY, DURABILITY AND VALUE.
That’s what you get with VT High Pressure Decorative Laminate (HPDL) doors. With hundreds of laminates to choose from, HPDL doors are a great option for any interior in any application.

• Consistent appearance from opening to opening
• 5-ply and 3-ply construction available
• Edge-before-face construction affords a desirable solid appearance
• Lifetime warranty
• Available with 20-, 45-, 60- and 90-minute fire ratings
• Matching laminate for top and bottom rails available
• Popular laminates kept in-stock for faster turnaround times
• Hundreds of colors and patterns to complement any interior
• Custom laminate designs available
• Full array of patterns, solid colors and wood grain laminates

FIBER-REINFORCED LAMINATE DOORS

HIGH-DESIGN FOR HIGH-IMPACT AREAS.
VT’s Fiber-Reinforced Laminate (FRL) line of doors provides added impact, wear and strain resistance, making them perfect for high-traffic, high-wear areas such as hospitals, schools and commercial buildings. Available in a variety of Pionite and Nevamar colors, patterns and wood grains, you now have the ability to match all the doors in high-impact and standard applications throughout your project.

• Unmatched durability and impact resistance
• VT FRL doors are available in a variety of Panolam’s Pionite or Nevamar color palettes: To view all colors, visit panolam.com
• Available with 20-, 45- and 60-minute fire ratings
• Lifetime warranty
• Easy maintenance
• VT uses our edge-before-face production method, giving each door a beautiful, seamless look
• No removable edge required
• Available with mortised stainless steel edge guard applied in the factory
VT PROFILED DOORS
Achieve a beautiful aesthetic at an affordable price. VT profiled doors provide the appearance of stile and rail at a cost that’s friendly to your budget, making these doors perfect for hotels, schools and multifamily housing. VT profiled doors are available with up to a 20-minute fire rating and are available in three different routing profiles:

- Nine standard elevations
- MDF core and HDF face
- Doors are primed as standard
- 5-year limited warranty

FIRE-RATED
VT Fire-rated doors meet or exceed life safety requirements while maintaining the visual integrity of the door without sacrificing your design. VT’s concealed intumescent provides you with the same seamless elegance as our non-rated doors. And they’re available with Category A positive pressure fire ratings up to 90-minute.

LEAD-LINED
VT Lead-lined doors are perfect when your project includes areas where radiation exists. Our lead-lined doors are available with wood veneer or HPDL faces to match all of the other doors in your project. They meet up to a 45-minute fire rating and are available with a lifetime installation warranty.

ACOUSTICAL FLUSH DOORS
When sound reduction is required, VT acoustical doors are the perfect solution. Available with ratings ranging from STC-28 to STC-49, they’re available with either high-pressure decorative laminate or wood veneer faces. All VT Acoustical doors are tested operable with gasketing.
For a door as original as your design project, VT’s Artistry Door Collection delivers custom designs specifically catered to your unique vision and exact specifications.

Our own experienced and respected artisans craft every Artistry door down to the smallest detail to meet your aesthetic and performance expectations. Your design. Your size. Your finish—just the way you need it. And it’s all backed by one of the finest customer service and distribution programs in the country.

Every door in the Artistry Collection meets a variety of environmental standards and can help you earn LEED credits.

THE ARTISTRY COLLECTION INCLUDES THE FOLLOWING DOORS:

- Specialty veneer
- Oversized
- Custom
- Flush wood veneer
- Stile & rail
- Fire-rated
SPECIALTY WOOD VENEER

Whatever your design calls for, VT's Artistry Collection can make it happen. We have the capability to manufacture high-end, high-quality doors to your exact design needs and specifications. Using high-end or exotic veneers, our skilled craftsmen will provide the perfect specialty veneer door for your project.

OVERSIZED

Sometimes big ideas call for a bigger door. No problem. With the VT Artistry Collection, we’re able to provide doors of many sizes. From thick doors to wide doors, we can provide your project with a hand-crafted door that fits your exact needs. And because it’s from VT, you can guarantee the quality and service will be unmatched.

CUSTOM

You have an image, we have a door. Our skilled craftsmen are experts in hand-crafting unique, customized doors of the highest quality. From specialty veneers to high detailed inlays, no matter what your vision calls for, VT can provide a door to fit it.

EXTERIOR STILE & RAIL

Exterior doors make a first impression that sets the tone for your entire project. Our Exterior Stile and Rail doors are designed to meet your specifications and combine the finest in handcraftsmanship with the latest in technology and performance. All of our doors are manufactured to match perfectly, giving your project a flawless, cohesive look from the inside out.

FLUSH WOOD VENEER DOORS

PREMIUM AESTHETIC WITH UNMATCHED QUALITY

Our Artistry Wood Veneer Doors provide high-quality construction with high-aesthetic design. A premium wood appearance, extraordinary craftsmanship and attention to detail result in a wood veneer door of the highest quality.

- 5-ply construction
- Meets Category A positive-pressure fire ratings of 20-, 45-, 60- and 90-minute
- Factory-machined to exact requirements for hardware, including pre-drilled pilot holes for hinges and face plates
- Factory installed wood stops
- Matching hardwood edge at no extra cost
- Withstands the 1 million cycle-slam test (in accordance with WDMA TM-7)
- Domestic and exotic veneers available
- AA Grade veneers are standard
- Meets WDMA/AWS Premium Grade Standards
- AWS System 2/WDMA TR-2 pre-catalyzed lacquer finish is standard
CLASSIC, HAND-CRAFTED BEAUTY

The hand-crafted beauty of our Artistry Stile & Rail doors is unmatched in the industry. Our attention to detail and skilled craftsmanship create the perfect stile and rail doors for your high-end projects. With the Artistry Collection Stile & Rail doors, the design possibilities are practically endless. Choose from our Artistry Collection standard elevations or create a totally unique design by customizing the panel configuration, sticking and veneer.

- Doors meet WDMA/AWS Premium Grade quality standards
- Manufactured with a wide variety of sticking options
- Raised and flat panel elevations
- Limited five-year warranty for interior use
- Full array of domestic and imported veneer options
- State-of-the-art production facility and equipment
- Factory-machined to exact requirements for hardware, including pre-drilled pilot holes for hinges and face plates
- AWS System 2/WDMA TR-2 pre-catalyzed lacquer finish is standard
- Manufactured with fluted dowel construction for maximum performance
- Mitered rim-banded panels standard
ELEVATION DESIGN OPTIONS

- **SS**: Square Door Top
  - Square Top Panel

- **SC**: Square Door Top
  - Colonial Top Panel

- **AA**: Arch Door Top
  - Arch Top Panel

- **SA**: Square Door Top
  - Arch Top Panel

- **SR**: Square Door Top
  - Radius Top Panel

- **RR**: Radius Door Top
  - Radius Top Panel

1000 SERIES

3000 SERIES

7000 SERIES

5000 SERIES

9000 SERIES


HERITAGE & ARTISTRY COLLECTION
## Heritage Door Collection

### Door Construction

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Non-Crossbanded Panelized Core</th>
<th>Crossbanded Panelized Core</th>
<th>Crossbanded Sheet Laminated Core</th>
<th>Crossbanded Structural Composite Laminated Core</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness</td>
<td>1-1/2&quot;</td>
<td>1-1/2&quot;</td>
<td>1-1/2&quot;</td>
<td>1-1/2&quot;</td>
</tr>
<tr>
<td>Core</td>
<td>Particulate compounding with MDF and HDF, Grade 122</td>
<td>Particulate compounding with MDF and HDF, Grade 122</td>
<td>Structured Composite Laminate (SCL)</td>
<td>Structured Composite Laminate (SCL)</td>
</tr>
<tr>
<td>Finish</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Security</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Fire Rating</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Positive Pressure Fire Rating</td>
<td>20-Minute Fire Door*</td>
<td>20-Minute Fire Door*</td>
<td>20-Minute Fire Door*</td>
<td>20-Minute Fire Door*</td>
</tr>
<tr>
<td>Rails</td>
<td>3/4&quot; (top and bottom)</td>
<td>3/4&quot; (top and bottom)</td>
<td>3/4&quot; (top and bottom)</td>
<td>3/4&quot; (top and bottom)</td>
</tr>
<tr>
<td>Stiles</td>
<td>3/4&quot; (top and bottom)</td>
<td>3/4&quot; (top and bottom)</td>
<td>3/4&quot; (top and bottom)</td>
<td>3/4&quot; (top and bottom)</td>
</tr>
</tbody>
</table>

### Crossbanded Aperture Core

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>Crossbanded Aperture Core</th>
<th>Crossbanded Aperture Core</th>
<th>Crossbanded Aperture Core</th>
<th>Realized</th>
</tr>
</thead>
<tbody>
<tr>
<td>36&quot; x 80&quot;</td>
<td>Crossbanded Aperture Core</td>
<td>Crossbanded Aperture Core</td>
<td>Crossbanded Aperture Core</td>
<td>Realized</td>
</tr>
</tbody>
</table>

### Dimensions and Materials

- **Top and Bottom Rails and with additional hardware blocking when specified.**
- **Highest security rating possible per UBC Code.**
- **No louvers are allowed in 20-minute doors (smoke doors).**
- **WDMA Spec Symbols listed in [brackets] beside VT model numbers.**
- **125″ decorative laminate available upon request in non-crossbanded particleboard core doors.**
- **All VT doors are intended for interior use only.**
- **All VT doors meet or exceed WDMA 1-A and AWI/AWS Section 9-15 specifications.**
- **Crossbands are bonded to core, and unit is sanded as monolithic core assembly.**
- **All doors are available with larger top and bottom rails and with additional hardware blocking when specified.**
- **Positive pressure fire rating available.**
- **Neutral pressure fire rating available.**
- **20-min. positive pressure fire rating available.**
- **20-Minute Fire Door, 45-Minute Fire Door, and 60-Minute Fire Door.**
- **45-Minute Fire Door, 60-Minute Fire Door, and 90-Minute Fire Door.**
- **Crossbands are bonded to core, and unit is sanded as monolithic core assembly.**
- **Firestop at 60-min. single fire doors, 3” Firestop on 60-min. pairs & all 90-min. doors.**
- **1-1/2” GP Firestop on all 45-min. & 60-min. pairs & all 90-min. doors.**
- **1” SCL on all 45-min. & 60-min. doors.**
- **1” SCL on all 45-min. & 60-min. doors.**
- **20 min., 45-min. uses GP Firestop II on 60-min. pairs & all 90-min. doors.**
- **1-1/2” GP Firestop on 60-min. pairs & all 90-min. doors.**

### Positive Pressure Fire Rating

- **20-Minute Fire Door**
- **45-Minute Fire Door**
- **60-Minute Fire Door**
- **20-Minute Fire Door**
- **45-Minute Fire Door**
- **60-Minute Fire Door**

### Acoustical Ratings

- **STC 30-32, 34**
- **STC 33**
- **STC 35, 36, 39-47, 49**
- **STC 30-32, 34**
- **STC 33**
- **STC 35, 36, 39-47, 49**
- **STC 30-32, 34**
- **STC 33**
- **STC 35, 36, 39-47, 49**
- **STC 30-32, 34**

### Louvers Available

- **LOUVER CUTOUTS**
- **Frames furnished**
- **Crossbands**
- **Laminates available**

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*All dimensions include door and are available with unframed, framed, or framed and top and bottom rails.** Dimensions listed are for doors with different core configurations. **All doors are available with larger top and bottom rails and with additional hardware blocking when specified.** **Positive pressure fire rating available.** **Neutral pressure fire rating available.** **All doors are available with larger top and bottom rails and with additional hardware blocking when specified.** **Positive pressure fire rating available.** **Neutral pressure fire rating available.** **All doors are available with larger top and bottom rails and with additional hardware blocking when specified.** **Positive pressure fire rating available.** **Neutral pressure fire rating available.** **All doors are available with larger top and bottom rails and with additional hardware blocking when specified.** **Positive pressure fire rating available.** **Neutral pressure fire rating available.** Subject to change. Refer to www.vtdoors.com for the latest information.
CONSTRUCTION

EXCELLENCE IN CONSTRUCTION

At VT Industries, we pride ourselves on the quality construction of every door that leaves our plant. To complement our high level of craftsmanship, we employ the very best in manufacturing technology. All together, our manufacturing process is incredibly efficient and produces very little waste. This means you get premium-quality doors at the most affordable price possible. And to add even more value, each door comes with pre-drilled pilot holes as well as factory-sealed top and bottom rails, making them ready to install.

DOUBLE-HOT-PRESSED TECHNOLOGY

- Meets WDMA/AWS custom grade quality standards
- Stiles and rails bonded to core with Type I glue for a uniform bond between all components
- Individually double-hot-pressed for maximum strength and durability
- Unit sanded as monolithic core assembly
- Flush wood veneer doors feature 5-ply construction
- High pressure decorative laminate doors available as 5-ply or 3-ply construction
- Custom grade stile and rail doors provide consistency throughout your project

CORE MATERIALS

- Particleboard core (1-LD-2)
- Structural Composite Lumber (SCL) core
- Agrifiber core (1-LD-2)
- Stave lumber core
- Mineral core
- Acoustical cores
- Lead-lined core (1/4” maximum)

ADDED VALUE

- Factory machining of pre-drilled pilot holes for hinges and facaplates assures quick, correct installation
- Factory-sealed top and bottom rails to protect doors from moisture
- On-time, reliable delivery on dedicated VT trucks by dedicated VT drivers
- Wood jambs and factory glazing available
- Consistent factory finish
- Hand inspected

PROFILED DOOR ELEVATIONS

ELEVATION DESIGN OPTIONS

ELEVATION DESIGN OPTIONS

- FS1011H
- FS1021H
- FS1041H
- FS1042H
- FS1052H
- FS1062H
- FA1021H
- FA1031H

ROUTING PROFILES

- VT 2
- VT 4

5-PLY CONSTRUCTION
FLUSH WOOD VENEER DOOR
CONSTRUCTION

EXCELLENCE IN CONSTRUCTION
At VT Industries, our craftsmanship and quality are second to none. The Artistry Collection is manufactured to achieve the ultimate in performance and design. We are constantly evaluating our process, which incorporates state-of-the-art automated technology with old-world handcrafted techniques to create manufacturing efficiency and consistency. This practice allows us to deliver architectural wood doors of the highest quality standards to your project on time and to your exact specifications.

HOT-PRESS TECHNOLOGY
• Meets WDMA/AWS premium grade quality standards
• Stiles and rails bonded to core with Type I glue for a uniform bond between all components
• Unit sanded as monolithic core assembly
• Flush wood veneer doors feature 5-ply construction

CORE MATERIALS
• Particleboard core (1-LD-2)  • Structural composite lumber
• Agnifiber core (1-LD-2)  • Mineral core

ADDED VALUE
• Factory machining of pre-drilled pilot holes for hinges and faceplates assures quick, correct installation
• On-time, reliable delivery
• Wood jambs and factory glazing available
• Consistent factory finish

The Artistry Collection is manufactured to achieve the ultimate in performance and design. At VT Industries, our craftsmanship and quality are second to none. The Artistry Collection is manufactured to achieve the ultimate in performance and design. We are constantly evaluating our process, which incorporates state-of-the-art automated technology with old-world handcrafted techniques to create manufacturing efficiency and consistency. This practice allows us to deliver architectural wood doors of the highest quality standards to your project on time and to your exact specifications.

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• Factory machining of pre-drilled pilot holes for hinges and faceplates assures quick, correct installation
• On-time, reliable delivery
• Wood jambs and factory glazing available
• Consistent factory finish
CUSTOM DOOR OPTIONS

You have an image. We have a door. Our skilled craftsmen are experts in hand-crafting unique, customized doors of the highest quality. From oversized doors to specialty veneers to highly detailed inlays, no matter what your vision calls for, VT can provide a door to fit it.

THICK / OVERSIZED

Sometimes big ideas call for a bigger door. No problem. With the VT Artistry Collection, we’re able to provide doors of all sizes. From thick doors to wide doors, we can provide your project with a hand-crafted door that fits your exact needs. VT can produce high-quality custom doors up to 5-feet wide or 12-feet tall with a thickness up to 3-3/8” inches. Larger sizes available in pieces for field assembly.

SKETCH FACES

A sketch face is a single-ply veneer, cut and designed in patterns of varying intricacy to meet specifications of mechanical assembly in the grain or character appearances of veneer used for each segment.

LASER MARQUETRY

The artisans at VT Industries utilize old-world marquetry techniques as well as the latest laser-cutting technology to produce superior inlays for VT’s Artistry Collection of architectural wood doors. The veneer is cut by a highly precise laser, ensuring accuracy of design. Then the artisans lay up the design by hand, utilizing their superior marquetry skills to create beautiful and original pieces of art for your door.

BLUEPRINT-MATCHED DOORS AND PANELS

There’s nothing more impressive and beautiful than when all your veneers match perfectly. With VT’s blueprint-matched doors and panels, you get maximum continuity within your space.

*We also offer set-matched and room-matched doors.
VT is committed to providing superior craftsmanship and exceptional service with every door. Family-owned since 1956, we’ve grown to become a leading manufacturer in architectural wood doors, offering a dynamic lineup of products that makes it easy to choose the right door type for your specific project.