



Product Update

JUL 15, 1998

#P113F

Revision 01

Applies to Flush doors

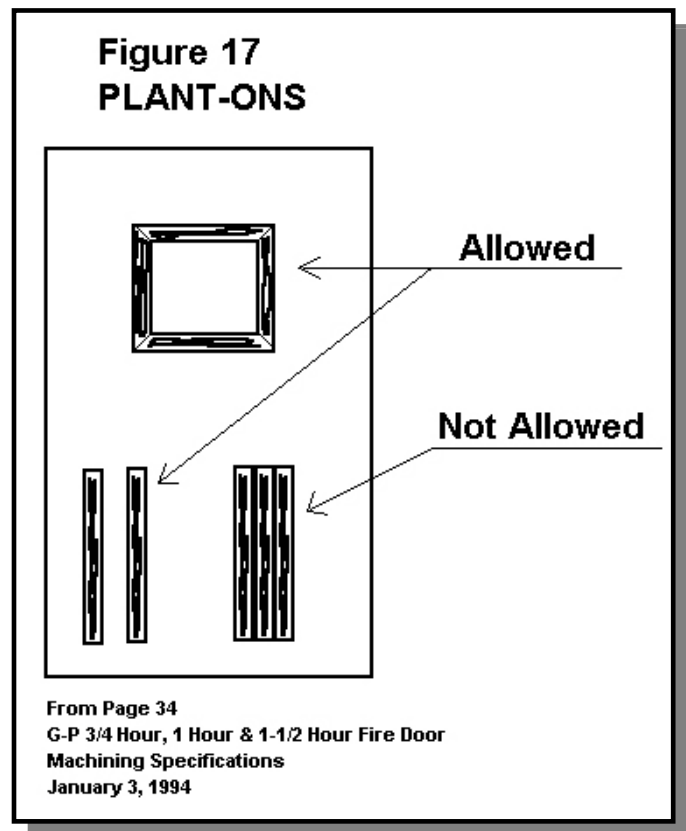
PLANT-ON MOULDING RESTRICTIONS FOR 20-, 45-, 60- AND 90-MINUTE DOORS

Plant-ons may be applied to either or both faces of the door in accordance with the following from Intertek/Warnock Hersey's current fire door specifications:

1. **Material:** Solid wood. May be applied to one or both sides of door.
2. **Maximum Size:** For 20-minute doors, plant-ons shall be a max. of 1-3/4" (44.5 mm) wide by 3/4" (19.0 mm) high.

For 45-, 60- & 90-minute doors, plant-ons shall be max. 2-1/2" (64 mm) wide by 3/4" (19.0 mm) high.
3. **Maximum Area of Moulding:** Moulding may not exceed 20% or area of door.
4. **Location:** Moulding may not be applied closer than 3-1/2" (89 mm) to edge of door, or to lite or hardware cutouts.
5. **Attachments:** For 20-, 45- and 60-minute doors, adhesive and/or mechanical fasteners with a max. penetration into the door 3/4".

For 90-minute doors, plant-ons shall be attached with adhesive only. No mechanical fasteners may be applied.



Note: Plant-on mouldings may be applied in the field.