



GENERAL HIGH PRESSURE DECORATIVE LAMINATE DOOR NOTES
Heritage Collection - Flush

1. Horizontal grade standard (HGS) laminate is the VT standard on 5-ply and 3-ply construction.
2. VT Industries uses high pressure decorative laminate from leading manufacturers.
3. Doors with a gloss finish laminate will carry no warranty on telegraphing, photographing or scratching.
4. Protective peel coats on gloss laminates are not removed at factory. VT is not responsible for removal or disposal at jobsite.
5. Certain laminate finishes require an upcharge. Please note desired finish at bid time.
6. For all doors with different laminate colors on each face:
 - There is a laminate color coordination fee for these doors which varies from job to job, based on specific needs.
 - Advise which color goes on hinge face, which color on stop face and which color on each edge.
7. Doors with 45-, 60- or 90-minute fire ratings cannot use 1/8" (.125) laminate.
8. Doors with an HPDL face on one side and a wood veneer face on the other side will carry no warranty or fire label.
9. Exterior doors must be noted at time of bid. Exterior doors are not warranted.
10. Pairs of 20-minute doors will be provided with fire retardant lock stiles unless an aluminum flat bar astragal (FBA) is specifically called out for at the time of bid.
11. Pairs of 45-, 60- & 90-minute doors must be supplied with metal astragals or intumescent. VT standard astragals are NOT mortised into face of door.
12. Metal astragals and vision panels are provided with a beige polyester powder coat finish unless otherwise noted at time of bid.
13. Doors with concealed vertical rod exit device preps will be furnished with a 5" metal channel in order to maintain fire rating and door warranty.
14. Watch the terminology used in the specifications. Clearly spell out any unusual wording. The following terms & phrases are examples of items which should receive special attention:
 - "Super Nova" doors
 - Structural Composite Lumber (SCL) or Laminated strand lumber (LSL/Timberstrand)
 - "No through-bolting allowed."
 - Reference to any LEED, FSC / SmartWood, AWI QCP, GREENGUARD, or any other standard/guideline/certification needs



15. Customer must provide a physical sample when painted wood stops or edges are required on doors with multi-colored faces.

16. Sample request forms are available under Sample Process section of the Order Process Guide or on our Web site at www.vtindustries.com/doors/forms.shtml.

*Contact your Customer Service Representative for information for a list of VT's leading laminate manufacturers.