



- Doors meet WDMA I.S. 6-A Custom Grade quality standards
- Panels are MDF with 1/42" veneer on each side
- Stiles and Rails are Structural Composite Lumber (SCL) for non-rated and 20-minute with 1/42" veneer and matching hardwood edge
- Cores are Non-Combustible Material for 45-, 60-, and 90-minute with matching hardwood edge
- Factory machined to exact requirements for hardware, including pre-drilled pilot holes for hinges and faceplates
- Limited 5-year warranty for interior use

FIRE DOORS (Refer to our Web site for the latest fire ratings.)

20-Minute Fire Doors

- Maximum opening size 4'-0" x 8'-0" x 1-3/4", single
- Maximum opening size 8'-0" x 8'-0" x 1-3/4", pair with 3- or 4-point latching; 4'-0" maximum door width
- Cylindrical, mortise lock or surface exit device
- Flushbolts: automatic or extension, 24" max length
- Hinges per NFPA 80

45-, 60-, 90-Minute Fire Doors

- Maximum opening size 3'-6" x 8'-0" x 1-3/4", single;
- Maximum opening size 7'-0" x 8'-0" x 1-3/4", pair with 3- or 4-point latching; 3'-6" maximum door width
- Cylindrical, mortise lock, or surface exit device
- Flushbolt: automatic or surface manual
- Hinges per NFPA 80

FACTORY FINISH

- Doors are available with WDMA TR-6 catalyzed polyurethane factory finish.
- VT color choices are available or custom color matching by submitting a physical sample (minimum 3"x5").
- All VT factory-finished doors have sealed top and bottom rails.

STICKING OPTIONS

- Reference *Heritage Sticking Options – 1000 Series*
- Custom sticking available

DIMENSIONS (Maximum and Minimum)

| Rating | Door Height | | Door Width | | Door Thickness | | Stile Width | |
|---------------------|---------------|-----------|----------------|-----------|------------------------|------------|-------------------|---------|
| Non-Rated | 10'-0" max | 1'-2" min | 4'-0" max | 1'-0" min | 2-1/4" max | 1-3/8" min | 10" max | 3" min |
| 20-Minute | 8'-0" max | 1'-9" min | 4'-0" max | 1'-4" min | 2-1/4" max | 1-3/4" min | 10" max | 5" min |
| 45-, 60-, 90-Minute | 8'-0" max | 1'-9" min | 3'-6" max | 1'-4" min | 2-1/4" max | 1-3/4" min | 10" max | 4" min |
| | Mullion Width | | Top Rail Width | | Cross/Lock Rail Width | | Bottom Rail Width | |
| Non-Rated | 10" max | 3" min | 10" max | 3" min | 10" max | 3" min | 10" max | 3" min |
| 20-Minute | 10" max | 3" min | 10" max | 5" min | 10" max | 3" min | 10" max | 10" min |
| 45-, 60-, 90-Minute | 10" max | 3" min | 10" max | 6" min | 10" max | 3" min | 10" max | 6" min |
| | Panel Height | | Panel Width | | Raised Panel Thickness | | | |
| Non-Rated | 9'-6" max | 6" min | 3'-6" max | 6" min | 1-1/8" max, min | | | |
| 20-Minute | 6'-9" max | 6" min | 3'-2" max | 6" min | 1-1/8" max, min | | | |
| 45-, 60-, 90-Minute | 7'-0" max | 6" min | 3'-0" max | 6" min | 1-11/32" max, min | | | |