



Customer Service Update

JAN 07, 2013

#CS106F

Revision 03

Applies to Flush doors

GLOSS LAMINATES

Gloss laminates may show minor imperfections from the core, stiles and rails producing show-through (telegraphing). Although the show-through may be visible, natural show through is not considered a defect unless it varies from the plane in excess of 0.010 in any 3" span. In accordance with WDMA and AWS quality standards, VT sands the bonded core assembly prior to laminate application to minimize telegraphing.

Gloss laminates are also susceptible to scratching and marring. Some laminates requires a protective peel coat, VT will not be responsible for, or accept any back charges for, removing this peel coat film from the doors. The appearance of doors with high gloss finish is excluded from VT standard door warranty.

Understanding and acceptance of these conditions is acknowledged by the architect, owner, distributor and general contractor when placing an order requiring doors in gloss and laminates.

These finish codes REQUIRE 5 ply:
3 ply construction is not acceptable**

Plam Vendor	Finish Code	Finish Name
Formica	-90	Gloss/Markerboard
Formica	Indicated a "C" in color #	Colorcore*
Wilsonart	-01	High Gloss
Wilsonart	-90	Markerboard*
Panolam	-PV	Polished Velvet
Panolam	-GL	Gloss
*Laminate	-VT	Velva-Tex
*Abet Laminati	-Shards	Shards
Treefrog	All	All

VT Industries, Inc. will no longer supply Arborite laminates.

* Majority of laminate is vertical grade .035" thick and requires 5-ply construction due to thickness as well.